



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-607-511
Job Sheet 175099



MAY 07 2018

Part No: D350-607-511

Job Qty: 3 ea

Part Name: AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/27/18

Job Tracking No:

Due Date: 5/9/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 10-06-28 JLM VERIFIED BY: LL IPP REV:B 13.12.30 PER RE.C
ECN13-672 DD VERF:RQ IPP REV:C 14.06.09 AS PER ECN14-572 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/9/18	5/9/18	0.00	0.00	Start Up Stores/Pkg-2		MAY 08 2018
140	Packaging	3 pcs	5/9/18	5/9/18	0.00	0.00	Packaging1-3		
150	QC	3 pcs	5/9/18	5/9/18	0.00	0.00	QC4		J.R.B Smb
155	DC	3 pcs	5/9/18	5/9/18	0.00	0.00	DC		
160	Packaging	3 pcs	5/9/18	5/9/18	0.00	0.00	Packaging3-1		J.R.B Smb
170	QC21-FG	3 Ea	5/9/18	5/9/18	0.00	0.00	QC21		DAE

Part Op Descriptions: 155 - Photocopy bluefile & type labels per PPP D350-607-511 CHG007

21 MAY 15 2018
9-80

Fg128

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	60 Ea (20 ea)	90-Start up Operation	5062375
AN4-42A	Bolt	12 Ea (4 ea)	90-Start up Operation	5045843
AN6-13A	Bolt	6 Ea (2 ea)	90-Start up Operation	5053948
D3501-1	Bushing	24 Ea (8 ea)	90-Start up Operation	5063672
D3910-3	Crosstube Lug	6 Ea (2 ea)	90-Start up Operation	5056814
D3910-5	Crosstube Lug	3 Ea (1 ea)	90-Start up Operation	5056818
D3910-7	Crosstube Lug	3 Ea (1 ea)	90-Start up Operation	5049100
D3984-030	Rubber Extrusion, X-tube, 3"	24 Ea (8 ea)	90-Start up Operation	5059661
D4148-041	Fwd Crosstube Lug Assembly	3 Ea (1 ea)	90-Start up Operation	5051208
D4149-041	Aft Crosstube Lug Assembly	3 Ea (1 ea)	90-Start up Operation	5060313
D4775-041	Strut Assembly	6 Ea (2 ea)	90-Start up Operation	5066870
D4776-3	Skidtube Clevis	6 Ea (2 ea)	90-Start up Operation	5067284 5070325 x2
MS21042L4	Nut	72 Ea (24 ea)	90-Start up Operation	5054118
MS21042L6	Nut	6 Ea (2 ea)	90-Start up Operation	5034379
NAS1149F0432P	Washer	120 Ea (40 ea)	90-Start up Operation	5058055
NAS1149F0663P	Washer	12 Ea (4 ea)	90-Start up Operation	5051477
D4085-3	Placard	3 Ea (1 ea)	90-Start up Operation	5053041
D4713-1	Spacer	3 Ea (1 ea)	90-Start up Operation	5044152
MS3367-5-0	Tie Wrap	3 Ea (1 ea)	90-Start up Operation	5050161



Container No: S069416



Part: D350-607-511

Job No: 175099

Serial No/Batch: S069416

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/08/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	60	669	0
	AN4-42A	12	140	0
	AN6-13A	6	51	0
	D3501-1	24	124	0
	D3910-3	6	70	0
	D3910-5	3	65	0
	D3910-7	3	41	0
	D3984-030	24	94	0
	D4085-3	3	16	0
	D4148-041	3	11	0
	D4149-041	3	11	0
	D4713-1	3	12	0
	D4775-041	6	20	0
	D4776-3	6	0	0
	MS21042L4	72	3,578	0
	MS21042L6	6	398	0
	MS3367-5-0	3	801	0
	NAS1149F0432P	120	1,963	0
	NAS1149F0663P	12	979	0
Part Specifications				
Specifications could not be found.				

Plex 5/7/18 2:45 PM dart.quirion.sonia

5.0 PARTS LIST

QTY -541	QTY -543	QTY -545	QTY -547	QTY -511	QTY -501	PART NUMBER	DESCRIPTION
X						D350-607-541	HELI-UTILITY-BASKET
	X					D350-607-543	HELI-UTILITY-BASKET
		X				D350-607-545	HELI-UTILITY-BASKET
			X			D350-607-547	HELI-UTILITY-BASKET
1	1	1	1	X		D350-607-511	QUICK RELEASE BASKET MOUNTING KIT
					X	D350-607-501	CONVERSION KIT
1	1	1	1		1	D2690-6	LANYARD
				8	8	D3501-1	BUSHING
				2	2	D3910-3	X-TUBE LUG
				1	1	D3910-5	X-TUBE LUG
				1	1	D3910-7	X-TUBE LUG
1	1	1	1		1	D3912-041	EYEBOLT RECEIVER ASSY
				8	8	D3984-030	RUBBER EXTRUSION, X-TUBE
1						D4030-041	LONG BASKET ASSY
	1					D4030-043	LONG BASKET ASSY, LIGHTWEIGHT
		1				D4032-041	SHORT BASKET ASSY
			1			D4032-043	SHORT BASKET ASSY, LIGHTWEIGHT
1					1	D4917-300	PLACARD, MAX LOAD
1						D4086-200	PLACARD, MAX LOAD
	1				1	D4917-315	PLACARD, MAX LOAD
	1					D4086-215	PLACARD, MAX LOAD
		1			1	D4917-320	PLACARD, MAX LOAD
		1				D4086-220	PLACARD, MAX LOAD
			1		1	D4917-332	PLACARD, MAX LOAD
1	1	1	1	1	1	D4085-3	PLACARD, INSTRUCTIONS
			1			D4086-232	PLACARD, MAX LOAD
				1	1	D4148-041	FWD X-TUBE LUG ASSY
				1	1	D4149-041	AFT X-TUBE LUG ASSY
1	1	1	1		1	D4150-041	ATTACHMENT ARM ASSY
1	1	1	1		1	D4151-041	BASKET FWD HARDPOINT ASSY (LOWER)
1	1	1	1		1	D4151-043	BASKET FWD HARDPOINT ASSY (UPPER)
				1	1	D4713-1	SPACER
				2	2	D4775-041	STRUT ASSEMBLY
				2	2	D4776-3	SKIDTUBE CLEVIS
6	6	6	6		6	AN4-13A	BOLT
				20	22	AN4-14A	BOLT
				4	4	AN4-42A	BOLT
1	1	1	1		1	AN4C15	BOLT
1	1	1	1		1	AN310C4	CASTELLATED NUT
				2	2	AN6-13A	BOLT
1	1	1	1		1	MS17984-C413	QUICK RELEASE PIN
6	6	6	6	24	32	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21042L6	NUT
1	1	1	1		1	MS24665-151	COTTER PIN
				1	1	MS3367-5-0	TIE WRAP
2	2	2	2		2	NAS1515H4L	WASHER
12	12	12	12	40	56	NAS1149F0432P	WASHER
3	3	3	3		3	NAS1149C0463R	WASHER
				4	4	NAS1149F0663P	WASHER

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REFERENCE ONLY

Revision: E

Date: 16.11.25

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Part Number: D350-607-511/-511LG/-511MB

Description: QUICK RELEASE BASKET MOUNTING[illegible]

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																													
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																																											
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